# MOLYKOTE<sup>®</sup> Gearbox and Chain Oils

#### Features

- Lower overall maintenance costs
- Wider temperature range
- Longer oil-drain intervals
- Reduced lubricant consumption
- Extended equipment lifetime
- Reduced energy consumption
- Long life reduces lubricant usage, maintenance cost
- No intentional polytetrafluoroethylene (PTFE) or per- and polyfluoroalkyl substances (PFAS)

### Composition

• Various compositions making use of hydroprocessed mineral oil (MO), polyalphaolefin (PAO) and polyolester (POE), as well as tackifier as appropriate for a given applications

## Description

MOLYKOTE<sup>®</sup> Gearbox and Chain Oils help prevent wear and process interruptions in power transmission systems and components. Compared to conventional oils, they also offer greater resistance to oxidation and stable performance at high temperatures and under high loads. MOLYKOTE<sup>®</sup> Gearbox and Chain Oils maximize fill intervals and maintain viscosity characteristics at wide temperature ranges. How to use Follow equipment manufacturer's recommendations for maintenance procedures and oil specifications.

To ensure the longest possible life for lubricating fluids, sample analysis is recommended. When utilized on a regular basis, sample analysis can track normal aging and depletion of additives in lubricating fluids. Sample analysis can identify abnormal contamination that may be limiting lubricant life. Contact MOLYKOTE<sup>®</sup> customer service for additional information.

## Listing and specifications

MOLYKOTE<sup>®</sup> Gearbox and Chain Oils are kosher approved and conform to USDA listing requirements under H-1 or H-2 designations (see Typical Properties table). An H-1 designation indicates the lubricated part can have incidental food contact not to exceed 10 ppm. An H-2 designation indicates the lubricated part cannot have contact with food.

## **Typical properties**

Specification writers: These values are not intended for use in preparing specifications. Please contact your local MOLYKOTE<sup>®</sup> sales representative prior to writing specifications on this product.

| MOLYKOTE <sup>®</sup> brand Product              | NSF <sup>(1)</sup> | Viscosity@<br>40°C, cSt | Viscosity@<br>100°C, cSt | Viscosity@<br>100°F, cSt | Viscosity@<br>210°F, cSt | Viscosity Index | Flash Point, °F | Fire Point, °F | Pour Point, °C | AGMA <sup>(2)</sup> # | Density@ 20°C,<br>g/mL | Density @ 20°C<br>lb/gal | SAE # | Base Oil | Additive Package |
|--|--------------------|-------------------------|--------------------------|--------------------------|--------------------------|-----------------|-----------------|----------------|----------------|-----------------------|------------------------|--------------------------|-------|----------|------------------|
| Gear Oils  |                    |                         |                          |                          |                          |                 |                 |                |                |                       |                        |                          |       |          |                  |
| L-0115FM Gear Oil - ISO 150                      | H-1                | 150                     | 15.4                     | 170.1                    | 15.9                     | 100             | 500             | 530            | -18            | 4                     | 0.86                   | 7.16                     | 80-90 | MO       | R&O/AW           |
| L-1115FM Synthetic Gear Oil - ISO 150            | H-1                | 149                     | 17.4                     | 167                      | 17.8                     | 129             | 510             | 560            | -48            | 4                     | 0.85                   | 7.07                     | 80-90 | PAO      | R&O/AW           |
| L-1122FM Synthetic Gear Oil - ISO 220            | H-1                | 217                     | 24                       | 243                      | 24.7                     | 127             | 500             | 550            | -39            | 5                     | 0.85                   | 7.07                     | 90    | PAO      | R&O/AW           |
| L-1132FM Synthetic Gear Oil - ISO320             | H-1                | 332                     | 30.8                     | -                        | -                        | 129             | 490             | 530            | -39            | -                     | 0.85                   | -                        | -     | PAO      | R&O/AW           |
| L-1146FM Synthetic Gear Oil - ISO 460            | H-1                | 460                     | 39.2                     | 517.3                    | 40.4                     | 152             | 545             | 595            | -36            | 7                     | 0.852                  | 7.09                     | 140   | PAO      | R&O/AW           |
| Chain Oils                                       |                    |                         |                          |                          |                          |                 |                 |                |                |                       |                        |                          |       |          |                  |
| L-1468FM Synthetic Freezer Chain Oil -<br>ISO 68 | H-1                | 65.8                    | 9.8                      | 72.8                     | 10                       | 131             | 520             | 565            | -54            | -                     | 0.83                   | 6.91                     | 30    | PAO      | R&O/AW<br>T/PPD  |
| L-1428 High Temperature Chain Oil                | H-2                | 285                     | 24                       | 327                      | 26                       | 110             | 470             | 572            | -15            | -                     | 0.94                   | 7.82                     |       | POE/PB   | R&O/AW           |

<sup>(1)</sup>The H-1 designation indicates the lubricated part can have incidental food contact not to exceed 10 ppm. The H-2 designation indicates the lubricated part cannot have contact with food.

<sup>(2)</sup>AGMA: American Gear Manufacturers Association.

#### Handling precautions

PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION.

### Usable life and storage

MOLYKOTE<sup>®</sup> Gearbox and Chain Oils have a shelf life of 60 months from date of manufacture. Refer to product packaging for use-by date.

#### Packaging

These products are available in different standard container sizes. Detailed container size information should be obtained from your nearest MOLYKOTE<sup>®</sup> sales office or MOLYKOTE<sup>®</sup> distributor.

DuPont<sup>TM</sup>, the DuPont Oval Logo, and all trademarks and service marks denoted with <sup>TM</sup>, <sup>SM</sup> or <sup>®</sup> are owned by affiliates of DuPont de Nemours, Inc. unless otherwise noted. © 2009-2024 DuPont.

The information set forth herein is furnished free of charge and is based on technical data that DuPont believes to be reliable and falls within the normal range of properties. It is intended for use by persons having technical skill, at their own discretion and risk. This data should not be used to establish specification limits nor used alone as the basis of design. Handling precaution information is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards. Since conditions of product use and disposal are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. As with any product, evaluation under end use conditions prior to specification is essential. Nothing herein is to be taken as a license to operate or a recommendation to infringe on patents.